Swagelok

Installation Instructions 83 and H83 Series Locking Handle

These instructions apply to STRAIGHT and 3-WAY pattern 83 and H83 series valves.

Kit Contents



Locking handle

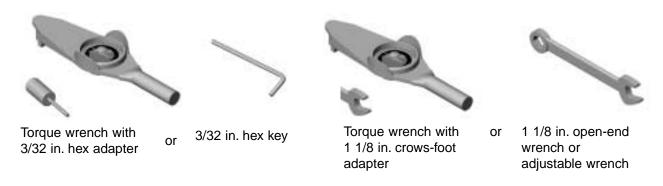


Lock plate



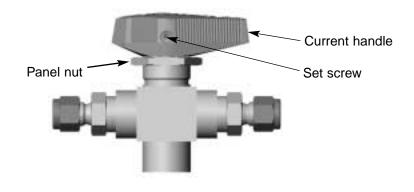
Set screw

Suggested Tools



Valve Preparation

Note direction of current handle. Locking handle must be installed pointing in the same direction as the current handle. Remove the set screw, current handle, and panel nut.





Installation

Refer to Figure 1 during installation.

- 1.) Place lock plate over valve bonnet with protrusion side down. Rotate lock plate until protrusions on bottom engage with the valve body.
- 2.) Thread on panel nut. Tighten to wrench tight (reference 100 in. lb, 11.3 N·m).
- 3.) Place locking handle onto the stem oriented in the same direction as the original handle. For 3-way pattern valves, the flow arrow marked on the top of the stem can also be used as a reference.
- 4.) Insert set screw into hole on locking handle. Tighten to 10 to 15 in. lb (1.1 to 1.7 N·m).
- 5.) Lock plate holes will accommodate 1/4 in. (6.4 mm) to 5/16 in. (7.9 mm) lock shackle diameter and 3/4 in. (19.0 mm) minimum shackle length (Figure 2).

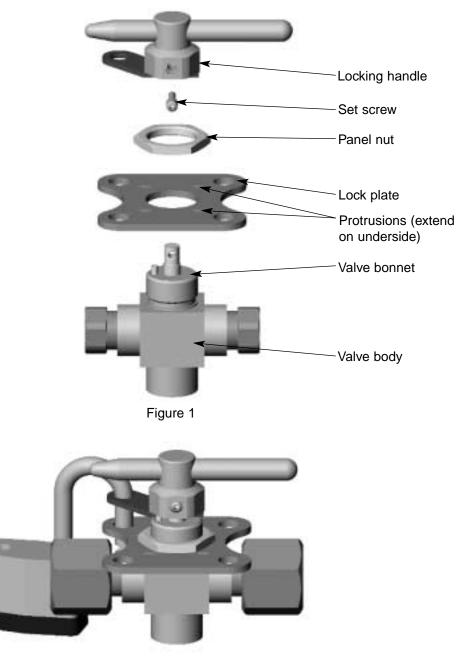


Figure 2