

INSPECTION CERTIFICATE

(A02) EN 10204: 2004 TYPE 3.1

(A03) No. **5-22-00072-rev.01** Pag. 1 / 5

(A06) Purchaser
 GRANDE PRAIRIE FLUID SYSTEM TECHNOLOGIES INC
 118 COMMERCE DRIVE
 R3P 0Z6 WINNIPEG
 Manitoba
 Canada

(A07) Customer Order No
 8005276
(A08) SMST-Tubes Order No
 0000288201
SMST-Item (A09) **Part No**
 0000288201-000011 SS-T20-S-120-20

(B01) (B02) (B04) Product Description

Seamless Stainless Steel Cold Finished Tubes Solution Annealed Free From Scale Plain Ends Square Cut Deburred

Specifications

ASME SA 213 19;ASTM A 213 19 a;ASTM A 269 15 >US units;SWAGELOK SCS-00062 REV. B 03.2020 Solution annealed

Grade

TP 316;TP 316L;DMV 316L

Tolerances

A 213 / A 1016 AW;ASTM A 269

(B03) Supplementary Requirements

None

(B06 - D01) Marking of the Product

Technical marking

MANNESMANN MST-U A/SA-213 A-269 TP 316 TP 316L 1.250 X .120AW SML CF ET HT 367860 QL50019219 PHU50029740000 288201-11 PN SS-T20-S-120-20 USA

Country of Origin of the tubes

USA

Quantity						Dimensions			
(B07) Heat	Quality Lot	SMST-Item	(B08) Pieces	(B13) Weight	(B16) Length	(B09) OD	(B10) WT	(B11) Ordered Length	
								min	max
367860	QL50019219	000011	38	1129.00 lbs	760.00 ft	1.250 "	0.120 "	20.00 ft	20.01 ft

38 1129.00 lbs 760.00 ft

Heat Analysis

(B07) Heat	Request	C	Si	Mn	P	S	Cr	Ni	Mo									
										Min	0.00	0.00	0.00	0.00	0.0050	16.0	10.0	2.0
										Max	0.035	1.0	2.0	0.045	0.0150	18.0	14.0	3.0
(B07) Heat	Heat Origin	(C70) Melting Process	%	%	%	%	%	%	%									
367860	Germany	EAF + VOD	0.020	0.41	1.43	0.024	0.0070	16.8	11.3	2.1								

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Product Analysis

ASTM A 480;ASTM A 269;ASME SA 213;ASTM A 213

	Request	C	Si	Mn	P	S	Cr	Ni	Mo
	Min	0.00	0.00	0.00	0.00	0.0050	16.0	10.0	2.0
	Max	0.035	1.0	2.0	0.045	0.0150	18.0	14.0	3.0
Quality Lot	(C00) Sample	%	%	%	%	%	%	%	%
QL50019219	59025454	0.018	0.41	1.44	0.029	0.0080	16.8	11.4	2.2

Sampling done on tubes in manufacturing length

Tensile Test at Room Temperature

ASTM A 370

(C02) Direction: LONGITUDINAL

(C10) Description: FULL SIZE TEST SPECIMEN

		(C11)	(C12)	(C13)
		YS 0.2%	U.T.S.	EL
		Rp 0,2%	Rm	2"
Request	Min	30	75	35.0
	Max			
Quality Lot	(C00) Sample	ksi	ksi	%
QL50019219	59025454	38	86	60.1

Sampling done on tubes in manufacturing length

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(C30) Hardness HRB

ASTM E 18

		(C30) HRB			
		Request			90.0 max
Quality Lot	(C00) Sample	Result	(C31) Min	(C31) Max	(C32) Avg
QL50019219	59025455		73	76	74.5
	59025456		73	76	74.5

ASTM E 18

		(C30) HRB			
		Request			90.0 max
Quality Lot	(C00) Sample	Result	(C31) Min	(C31) Max	(C32) Avg
QL50019219	59025457		73	76	74.5
	59025458		73	76	74.5

Sampling done on tubes in manufacturing length

(C51) Flaring Test

ASTM A 1016

Quality Lot	(C00) Sample	Result
QL50019219	59025454	OK

Sampling done on tubes in manufacturing length

Test done at both ends of tubes

(C50) Flattening Test

ASTM A 1016

Quality Lot	(C00) Sample	Result
QL50019219	59025454	OK

Sampling done on tubes in manufacturing length

Test done at both ends of tubes

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Other Tests and Declarations

QL50019219

Heat Treatment Open Annealed 1950 °F

Water Quenched

(D01) Visual and dimensional inspection (VT) on 100% of tubes according to the order

Satisfactory

(D51) Antimixing Check (PMI) on 100% of tubes

Satisfactory

(D02) Eddy Current Testing (ET) on 100% of tubes ASTM A 1016

Satisfactory

Tubes in compliance with customer specification nr.

- SCS-00062 rev. B
- SQS-00012 rev. Y
- SQS-00020 rev. K
- SGS- 00008

No Weld Repair

(Z01) SMST declares that the product was manufactured, sampled, tested, inspected and packed in accordance with the specifications and any other requirements designated in the purchase order within the extent listed in SMST order acknowledgment, and has been found to meet such requirements

Tubes are free from mercury contamination and from radioactive contamination

The material is conforming to directive 2000/53/EC and 2011/65/EU

Confirmation with reference to Pressure Equipment Directive 2014/68/EU:

The works operates a quality management system that has undergone a specific assessment for materials for pressure equipment and is certified by a competent body (ABS QE Cert. No. 42608)

(Z02) Mill's Inspector

Noel Villatoro

Date of Edition

02/08/2022

This certificate is issued by SALZGITTER MANNESMANN STAINLESS TUBES via a computerized system bearing a traceable unique number. It is valid without signature. An intermediary may only pass on the original certificate without any alterations. Providing a copy of the original is only permitted subject to strict compliance with the prerequisites set out in § 6 of EN 10204:2004 i.e. traceability and availability of the original upon request. Any modification or alteration of the certificate or any copies are strictly prohibited. Any contravention of this notice or § 6 of EN 10204:2004 is illegal and will be prosecuted. Any falsification of a certificate e.g. by introducing false or fraudulent data for the purpose of promoting the sales of goods is a criminal offence under German law (and many other jurisdictions) punishable with fines and imprisonment. If an authentication is needed, please contact info@mst.mannesmann.com

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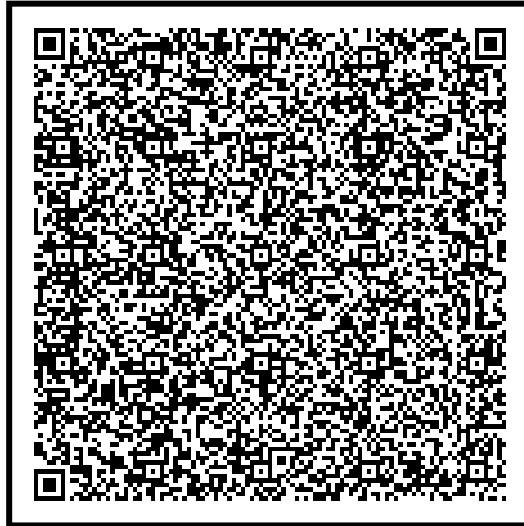
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Certificate anti counterfeiting check



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