

SS-T1-5-020-20



Sandvik Materials Technology

MATERIAL CERTIFICATE

Product Area Tube

P.O. Box 1220, Scranton, PA, PA US 185011220, Ph: 570-585-7500

Cert#: 201612135

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www.smt.sandvik.com
www.smt.sandvik.com/nafta

Plant Location: 982 Griffin Pond Road, Clarks Summit, PA 18411
 Sold To: 8442 SWAGELOK MANUFACTURING COMPANY INDEPENDENCE OH
 Customer Order No: Y12396 Sandvik Order No: 310274/1
 Ship To: EDMONTON VALVE & FITTING INC EDMONTON AB
 Certification Date: 20160425

Work Order/Lot: 181598

SWAGELOK SMS-00333 Rev. D, ASTM A632-04

Cold Finished BRIGHT ANNEALED Seamless Tube
Type TP316/TP316L (UNS S31600/S31603)

Size: .063" OD X .022" ID
Heat: 543653

ANALYSIS %

	C	Si	Mn	P	S	Cr	Ni
Heat	.019	.42	1.59	.032	.007	17.27	13.19
Prod	.017	.43	1.57	.031	.007	17.28	13.21
	Fe	Mo	Cu	Al	Pb		
Heat		2.62					
Prod		2.63					

Mechanical Tests:

Yield Strength				Tensile Strength		Elongation in %				Reduction Of Area %
0.2%		1.0%								
psi	MPa	psi	MPa	psi	MPa	E2"	E10"	E4d	E5d	
31170	215.0	N/A		79310	547.0	52	N/A	N/A	N/A	N/A
32190	222.0			79460	548.0	47				

Flare Test per ASTM A450/A1016 and ASME SA450/SA1016,

No. samples: 4 Result: Acceptable

Flattening Test per ASTM A450/A1016 and ASME SA450/SA1016:

0

Tensile Test sample width (1=Full-Size 2=1/2" Strip): 1

Country Of Origin: Germany

100% Positive Material Identification performed

All material subjected to a final solution annealing heat treatment with material at a temperature of 1900 deg. F minimum followed by rapid quenching to below 800 deg. F in less than three (3) minutes.

The material has not come in contact with Mercury or Mercury containing compounds.

No welding has been performed on this material.

Material has been eddy current tested in accordance with ASTM A450, ASTM A1016 and is acceptable.

Material is capable of passing the ASTM A262 Practice "E".

Inspection certificate produced in accordance with EN 10204 3.1 (formerly EN 10204 3.1.B).

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by

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fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in EN 10204:2004, Section 6. Contravention of this notice will be prosecuted to the fullest extent of the applicable law(s).

Material has been manufactured/supplied in accordance with Sandvik Materials Technology Quality Manual-Standard Products Revision 16 dated Jan. 12, 2015. Quality system has been approved to ISO 9001:2008 (Cert# GBG0000502,30AU16) No unauthorized alterations. The content of this inspection certificate may not be modified or revised in any way without the prior written approval of Sandvik Materials Technology. Unauthorized alterations to the inspection certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both.

Contravention of this notice will be prosecuted to the fullest extent of the applicable laws/

This is to certify that the contents of this certificate are correct and accurate as contained in Sandvik's records, and that all above test results and operations performed are in compliance with the requirements of the purchase order and the specification(s) listed above.

Electronically Generated Certificate-Valid without signature
John Scherer, Quality Mgr-Tube
10 (SWINST1/16-316 R7) (10) CF (PL1406)