

425 McCartney Street
Arnprior, Ontario, Canada K7S 3P3
(613) 623-6501 Fax:(613) 623-7243

Certified Material Test Report

Customer

SANDVIK MATERIALS TECH. NAFTA
982 GRIFFIN POND ROAD
CLARKS SUMMIT , PA 18411
US

Ship To

GRANDE PRAIRIE VALVE FITTING
#100, 11025 89 AVENUE
GRAND PRAIRIE , AB T8V 5B9
CANADA

Sales Order

21808

Item Number

16007

Mill Order

00054913

Customer Order and Item

00054197 1

Specifications

ASTM A213-14/A269-14/A511-12 ASME SA213-15 ED EAW
SWINST316-R27 NACE MR0175

Tag

GRANDE PRAIRIE VALVE & FITTING Y12870
GRAND PRAIRIE ABT8V 5B9
PRODUCT ID : D2PJR0062
Location

Material

TP316/TP316L MT316/MT316L
Seamless Stainless Steel Tubing
1/4" Avg OD X .035" Avg Wall
6.35 mm Avg OD X .89 mm Avg Wall

<u>Work Order/ Heat No</u>	<u>No Of Pieces</u>	<u>Total Length</u>	<u>UOM</u>	<u>Net Total Weight</u>	<u>UOM</u>
386210 543386	275	5,500.00	FT	203.17	KG

Heat Analysis

Heat No	C	Si	Mn	P	S	Cr	Ni	Mo	Co	Cu	N	Ti	Al
543386	.022	.38	1.65	.032	.010	17.17	13.10	2.57	.094	.30	.036	.003	.003
Melt Source: Sandvik, Sweden						Melt Method: Electric Furnace			Melt Process: AOD				

Product Analysis

543386	.023	.41	1.66	.032	.010	17.24	13.15	2.58	.095	.31	.047	.003	.003
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Mechanical Tests

Work Order	ASTM E8 0.2%YS(205MI 30 ksi min. KSI	ASTM E8 ULT. (515 MI 75 ksi min. KSI	ASTM E8 %EL 2" (35MI test	HARDNESS RB 80MAX HRBW
386210	41	87	54	76 76

Additional Tests

ASTM A1016 FLARE - Acceptable
ASTM A1016 FLATTENING - Acceptable

Positive Material Identification (PMI) - Acceptable.
Eddy Current Examination - Acceptable
Visual Surface Condition - Acceptable
Capability of Passing ASTM A262E
Seamless, Cold Finished, Bright (Solution) Annealed & Atmospheric Quenched



SANDVIK

**Sandvik Materials Technology Canada
Tube Production Unit**

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SO: 21808

MO: 00054913

No weld repair has been performed on this material

Material is free from radioactive contamination

Traceability is through Work Order number linemarked on tubes

Country of origin: Canada

This material has not come in contact with mercury or mercury-containing compounds

This certification affirms that the contents of the report are correct and accurate and that all test results and operations performed by Sandvik Materials Technology Canada or our subcontractors are in compliance with the material specification

The material is manufactured according to a quality system, approved and registered to ISO 9001:2008 certificate number GBG0000511 which expires November 30, 2016

Certified Material Test Report acceptable to EN 10204 3.1

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This certificate is produced electronically and is valid without signature

Quality Assurance: Bonnie Hamilton, Quality Assurance Group Leader
Clare Kavanagh, Certificate

Revisions 06/12/15