

INSPECTION CERTIFICATE

(A02) EN 10204: 2004 TYPE 3.1

(A03) No. **5-22-00408-rev.01** Pag. 1 / 5

(A06) Purchaser
 GRANDE PRAIRIE FLUID SYSTEM TECHNOLOGIES INC
 118 COMMERCE DRIVE
 R3P 0Z6 WINNIPEG
 Manitoba
 Canada

(A07) Customer Order No
 8005275
(A08) SMST-Tubes Order No
 0000288202
SMST-Item (A09) **Part No**
 0000288202-000012 SS-T12-S-095-20

(B01) (B02) (B04) Product Description

Seamless Stainless Steel Cold Finished Tubes Solution Annealed In Bright Condition Plain Ends Square Cut Deburred

Specifications

ASME SA 213 19;ASTM A 213 19 a;ASTM A 269 15 >US units;SWAGELOK SCS-00062 REV. C 03.2020 Solution annealed/NACE MR0175/ISO 15156

Grade

TP 316;TP 316L;DMV 316L

Tolerances

A 213 / A 1016 AW;ASTM A 269

(B03) Supplementary Requirements

None

(B06 - D01) Marking of the Product

Technical marking

MANNESMANN MST-U A/SA-213 A-269 TP 316/TP 316L .750 X .095AW SML CF ET HT RK703 PHU(XXXX) QL(XXXX) 288202-12 USA

Country of Origin of the tubes

USA

Quantity						Dimensions			
(B07) Heat	Quality Lot	SMST-Item	(B08) Pieces	(B13) Weight	(B16) Length	(B09) OD	(B10) WT	(B11) Ordered Length	
								min	max
RK703	QL50019781	000012	125	1670.00 lbs	2500.00 ft	0.750 "	0.095 "	20.00 ft	20.01 ft
	QL50019876	000012	8	107.00 lbs	160.00 ft	0.750 "	0.095 "	20.00 ft	20.01 ft
			133	1777.00 lbs	2660.00 ft				

Heat Analysis

(B07) Heat	Request	C	Si	Mn	P	S	Cr	Ni	Mo	
										Min
										Max
		0.00	0.00	0.00	0.00	0.0050	16.0	10.0	2.0	
		0.035	1.0	2.0	0.045	0.0150	18.0	14.0	3.0	
(B07) Heat	Heat Origin	(C70) Melting Process	%	%	%	%	%	%	%	
RK703	France	E + VOD	0.017	0.32	1.73	0.017	0.0070	16.7	11.0	2.1

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Product Analysis

ASTM A 480;ASTM A 269;ASME SA 213;ASTM A 213

	Request	C	Si	Mn	P	S	Cr	Ni	Mo
	Min	0.00	0.00	0.00	0.00	0.0050	16.0	10.0	2.0
	Max	0.035	1.0	2.0	0.045	0.0150	18.0	14.0	3.0
Quality Lot	(C00) Sample	%	%	%	%	%	%	%	%
QL50019781	59030359	0.017	0.32	1.72	0.016	0.0080	17.0	11.6	2.0
QL50019876	59030910	0.017	0.32	1.73	0.017	0.0070	16.7	11.0	2.1

Sampling done on tubes in manufacturing length

Tensile Test at Room Temperature

ASTM A 370

(C02) Direction: LONGITUDINAL

(C10) Description: FULL SIZE TEST SPECIMEN

		(C11)	(C12)	(C13)
		YS 0.2%	U.T.S.	EL
		Rp 0,2%	Rm	2"
Request	Min	30	75	35.0
	Max			
Quality Lot	(C00) Sample	ksi	ksi	%
QL50019781	59030359	44	91	44.0
	59030365	44	91	44.0
QL50019876	59030910	41	91	53.5

Sampling done on tubes in manufacturing length

(C30) Hardness HRB

ASTM E 18

		(C30) HRB			
		Request			90.0 max
Quality Lot	(C00) Sample	Result	(C31) Min	(C31) Max	(C32) Avg
QL50019781	59030360		66	74	70.0
	59030361		66	74	70.0
QL50019876	59030911		66	77	71.5
	59030912		66	77	71.5

Sampling done on tubes in manufacturing length



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(C51) Flaring Test

ASTM A 1016

Quality Lot	(C00) Sample	Result
QL50019781	59030359	OK
QL50019876	59030910	OK

Sampling done on tubes in manufacturing length

Test done at both ends of tubes

(C50) Flattening Test

ASTM A 1016

Quality Lot	(C00) Sample	Result
QL50019781	59030359	OK
QL50019876	59030910	OK

Sampling done on tubes in manufacturing length

Test done at both ends of tubes

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Other Tests and Declarations

QL50019781; QL50019876

Heat Treatment Bright Annealed @ 1950 °F rapid gas cooling Gas Cooling

(D01) Visual and dimensional inspection (VT) on 100% of tubes according to the order Satisfactory

(D51) Antimixing Check (PMI) on 100% of tubes Satisfactory

(D02) Eddy Current Testing (ET) on 100% of tubes ASTM A 1016 Satisfactory

Tubes in compliance with customer specification nr. Satisfactory
 - SCS-00062 rev. B
 - SQS-00012 rev. Y
 - SQS-00020 rev. K
 - SGS- 00008

No Weld Repair

(Z01) SMST declares that the product was manufactured, sampled, tested, inspected and packed in accordance with the specifications and any other requirements designated in the purchase order within the extent listed in SMST order acknowledgment, and has been found to meet such requirements

Tubes are free from mercury contamination and from radioactive contamination

The material is conforming to directive 2000/53/EC and 2011/65/EU

Confirmation with reference to Pressure Equipment Directive 2014/68/EU:
 The works operates a quality management system that has undergone a specific assessment for materials for pressure equipment and is certified by a competent body (ABS QE Cert. No. 42608)

(Z02) Mill's Inspector **Noel Villatoro** Date of Edition **06/29/2022**

This certificate is issued by SALZGITTER MANNESMANN STAINLESS TUBES via a computerized system bearing a traceable unique number. It is valid without signature. An intermediary may only pass on the original certificate without any alterations. Providing a copy of the original is only permitted subject to strict compliance with the prerequisites set out in § 6 of EN 10204:2004 i.e. traceability and availability of the original upon request . Any modification or alteration of the certificate or any copies are strictly prohibited . Any contravention of this notice or § 6 of EN 10204:2004 is illegal and will be prosecuted. Any falsification of a certificate e.g. by introducing false or fraudulent data for the purpose of promoting the sales of goods is a criminal offence under German law (and many other jurisdictions) punishable with fines and imprisonment. If an authentication is needed, please contact info@mst.mannesmann.com

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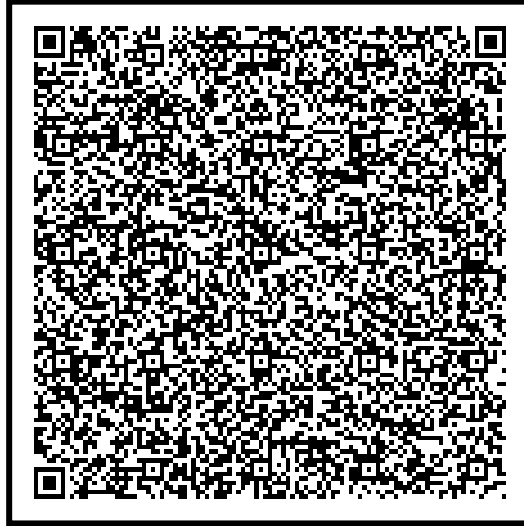
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Certificate anti counterfeiting check



**A set of information from the Inspection Certificate cover page are included in encrypted form in the above QR code.
By scanning it with your mobile device you can check if the Inspection Certificate is genuine.**