



NOTIFICATION OF CHANGE LEVEL 1 – FOR AWARENESS

February, 04th 2021

Swagelok has earned a reputation for unmatched quality and consistency at the component level. We are committed to maintaining this reputation while continuing to grow and improve our product offering. At times, this requires changes to the form, fit or function of our core products.

This Level 1 – Notification of Change sets forth changes to one or more of the products you may have purchased from Swagelok or an authorized Swagelok sales and service center. Prior to release, each change listed was carefully evaluated in accordance with the Swagelok Quality System, to minimize impact to you, our end customer.

A Level 1 Notification relates to an applicable* change impacting Form, Fit and/or Function (“FFF”) or the cosmetic appearance of a standard product. “Standard product” is any product that does not include a customer specified product or process attribute and can be purchased by any customer. This includes off-catalog product that can be assembled through designators, assemble to order (“ATO”), make to order (“MTO”), product produced by other means.

Product Name: Poppet Bonding Agent

Product Details: Changes to Poppet Bonding Agent on Various Products (BY, CH, CW, R4, and RL3 series valves)

Change Impact: Form Fit Function Cosmetic Appearance

Description and Reason for Change

To comply with updated environmental requirements, the bonding agent used on the bonded poppets and seats in select BY, CH, CW, R4, and RL3 series valves will change from Chemlok® 250X to Chemlok 6150. This will align Swagelok with international health and safety standards. The MSDS is available upon request

Impacted configurations are as listed below

	BY Series	CH Series	CW Series	R4 Series	RL3 Series
Elastomer Material	EPDM	Buna N Buna C EPDM Neoprene	Buna N EPDM Neoprene	Buna N Buna C EPDM Neoprene	Buna N EPDM Neoprene
Poppet Material	316 SS	316 SS Alloy 400 Alloy C276	316 SS	316 SS	316 SS

Both Swagelok and the bonding agent supplier have completed validation testing. This change does not impact product ratings.

This change will begin after at least 30 days. After the transition starts, there may be shipments containing both bonding agents until existing stock is depleted.

Available Options:

- No options

SWANOC-02-2021





**NOTIFICATION OF CHANGE
LEVEL 1 – FOR AWARENESS**

Effective Date: Immediately begin after at least 05 March 2021

Unless otherwise noted, all changes are rolling changes and will take some time to flow through our global inventory. If you have questions regarding the impact of this change on your applications, please contact your local authorized Swagelok sales and service center representative. They, along with regional technology centers, and trained field engineers, are available to assist you.

** Applicable changes which would require notification to a Distributor or end user include changes which impact the form, fit or function of a product attribute or measurement as described in Swagelok data readily available to customers or when a change is made that is cosmetically detectable to the customer.*

Authorized Sales and Service Center

M.J. Vietnam Co., Ltd.

Authorized Swagelok Sales and Service Center
3E/16 Pho Quang St., W. 2, Tan Binh Dist.
Ho Chi Minh City, Vietnam

<http://vietnam.swagelok.com>
sales@swagelok.com.vn

