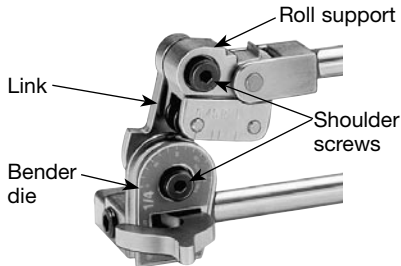


Bender Repair Instructions

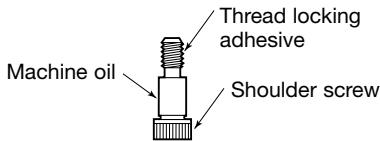
Kit Contents:

- Link (1)
- Shoulder screws (2)
- Spring washers (2, or 4 for MS-HTBR-6TL)
- Thread locking adhesive (1 tube) and MSDS

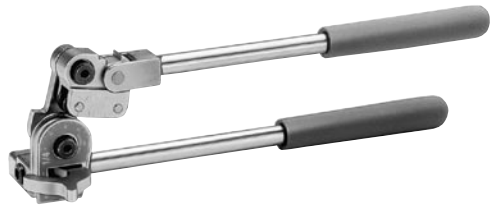
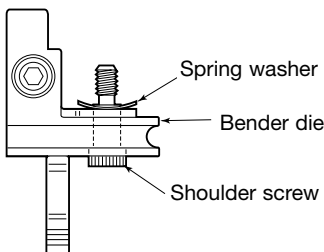
1. Remove and discard the old **shoulder screws** and **spring washers** from the **bender die** and **roll support**.



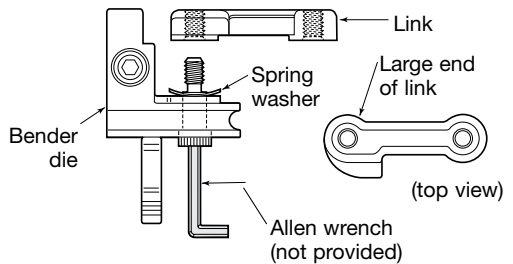
2. Apply two drops of thread locking adhesive to the threads of each **shoulder screw**. Apply two drops of a light machine oil to the nonthreaded area of each **shoulder screw**.



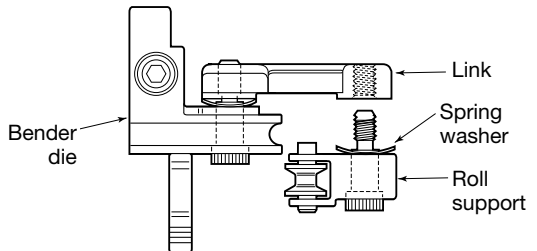
3. Insert new **shoulder screw** and **spring washer(s)** over the shoulder of the screw (as shown). Note: Two washers, both oriented as shown, are required for the tube benders using the MS-HTBR-6TL kit.



4. Attach the larger end of the **link** to the **bender die**, flat side against the **bender die** and tighten wrench tight.



5. Insert **shoulder screw** through the **roll support**. Place **spring washer(s)** over the shoulder of the screw (as shown). Note: Two washers, both oriented as shown, are required for the tube benders using the MS-HTBR-6TL kit.



6. Attach the **shoulder screw** to the other end of the **link** and tighten wrench tight.